

# Containers

Aluminium based  
containers with lids

**ALU  
FLEX  
PACK**

Together we grow

# Premium circular flexible packaging and barrier solutions

Over 40 years of experience

The Aluflexpack Group has been developing and manufacturing premium flexible packaging solutions for leading global brands as well as smaller and family owned businesses at an industrial scale for over 40 years. A blend of passion, know how, experience, responsiveness and

creativity result in unique products and services for our customers. Operating in 14 locations across Europe with over 1.500 highly skilled employees, we are converting aluminium , paper and plastic films to high quality final products.



With state-of-the-art machines Aluflexpack Group provide a wide range of outstanding products in form of different product types - films & foils, lids, containers and pouches.





**Our deep and fully integrated value chain with its end-to-end process and material control ensures superior service levels, the highest quality standards, profound development competence and continuous innovations.**

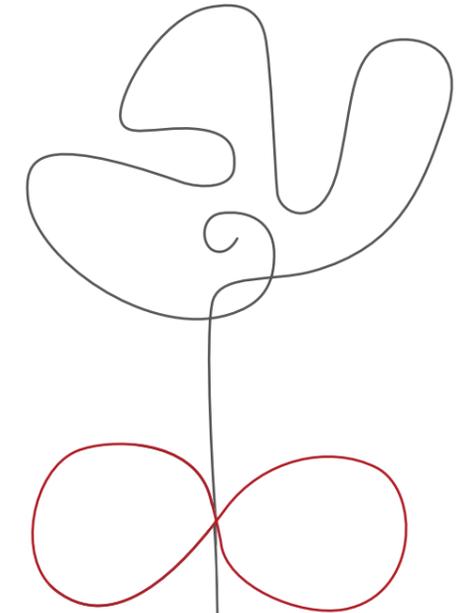
**Aluminium containers – Best choice in many ways!**

The Aluflexpack Group offers aluminium containers with associated lids for food, pet food and pharmaceuticals in various dimensions and thickness, lacquered and/or printed.

Aluminium is very rewarding and preferred material in flexible packaging, extremely resistant and with excellent barrier properties: protecting the product from external influences like air, light, pollutants, microorganisms and spoilage; being convenient material for sterilization at the same time.

The Aluminium Flower represents the sustainable growth enabled by its excellent properties and reusability.

-  RECYCLABLE & REUSABLE
-  LIGHTWEIGHT
-  BARRIER
-  HEAT RESISTANT
-  LONGER SHELF LIFE
-  ENERGY SAVING
-  REDUCING FOOD WASTE



SCAN FOR MORE ABOUT OUR SUSTAINABILITY!

**Quality assurance certificates**

We employ market standards in our management approach to guarantee that all our processes are led reliably and safely, providing top results for all our stakeholders, as confirmed by the most relevant institutions.

**Sustainability certificates**

Our comprehensive approach to managing all market related topics is measured against the most reliable sustainability indicators, but also the management of key stakeholder relations and their inclusion in the estimation of all topics surrounding product development.

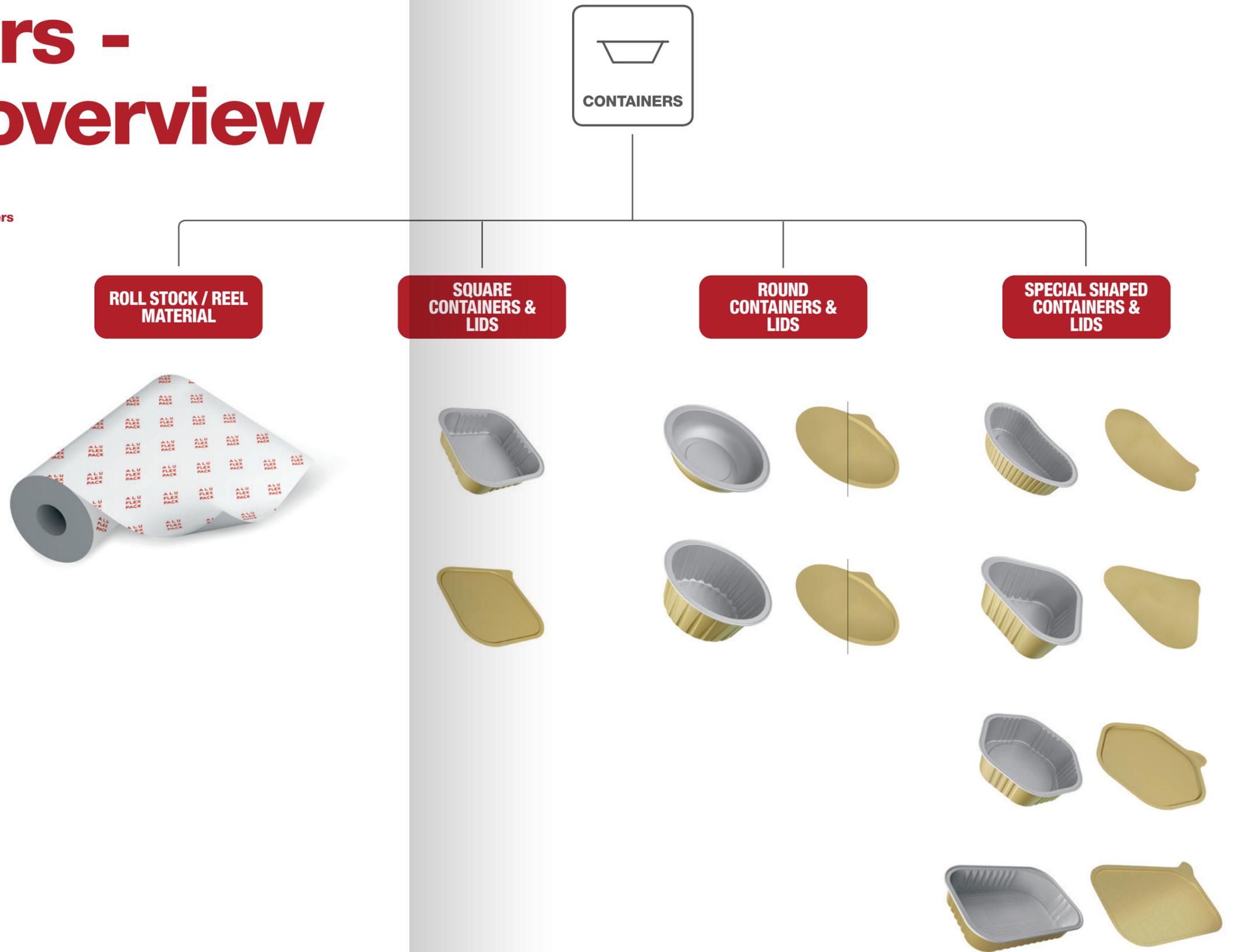


# Containers - product overview

Continuous development in collaboration with customers

## Possibilities

-  Retortable
-  Materials
-  Deep drawing / Formability
-  Shapes
-  Sealing
-  Dimension range
-  Colours
-  Printing
-  Lacquering
-  Embossing
-  **R&D**  
Fully customer oriented  
- tailor-made products



# Great product diversity

## Continuous development in collaboration with customers

Content	
p. 9	Roll stock
p. 10	Square containers
p. 13	Round containers
p. 16	Special shaped containers

## Possibilities

 <p><b>Retortable</b> We provide aluminium containers made to withstand the demands of the retort process (heat, pressure, etc.).</p>	 <p><b>Dimension range</b> Specific product types require different packaging sizes. Our offer includes containers from 30 ml to 300 ml in volume, ensuring that the customer is able to fulfill all market demands.</p>
 <p><b>Materials</b> Container structure can be customised depending on product and customer wishes, i.e. lacquered aluminium or aluminium PP laminate, to ensure the best possible product protection.</p>	 <p><b>Colours</b> State of the art machines in our plants are capable of printing up to 12 colours in rotogravure and up to 9 colours in flexographic printing; we also offer digital printing.</p>
 <p><b>Deep drawing / Formability</b> We offer containers in a wide range of shapes and volumes in various aluminium thicknesses.</p>	 <p><b>Printing</b> High quality degree enabled by specialized and sophisticated machines, able to convert the most demanding designs and graphical solutions into elegant and attractive printing with breath taking precision, eye catching to your potential customers.</p>
 <p><b>Shapes</b> We offer a wide range of shapes suitable for easier usage and handling or customised to fulfil special product features and customer requirements. Simultaneously, the nature of the brand and product are highlighted in the most memorable way.</p>	 <p><b>Lacquering</b> Our wide range of lacquers colourless or coloured, matte, opaque, haptic, protective, HSL, etc.), combined with a wide range of shapes, makes products stand out on the shelves.</p>
 <p><b>Sealing</b> Our containers can be sealed (hot sealing and cold sealing) to different substrates by using suitable materials.</p>	 <p><b>Embossing</b> Various embossing options partially embossed or fully embossed foils and lids.</p>
	 <p><b>R&amp;D</b> We are fully customer oriented we develop tailor made products together with our customers to fulfil all their needs and wishes.</p>

### Key

- IDENTIFICATION (g) Type of container by weight
  - A Inner diameter
  - B Outer diameter
  - C Lid opening diameter
  - H Container height
  - VOLUME (ml) Container volume in ml
  - RIBBED (R) Ribbed containers
  - EVEN (E) Even/smooth containers
  - STEP (S) Containers with step
  - CONTAINER MATERIAL SPECIFICATION AL/PP Material specification
  - FLAT LID (FL) - lid type - sealing possibility on the container
  - STEP DOWN LID (SDL) - lid type - sealing possibility on the container
-  Printing possibilities
  Production of containers in all colours
  Production of lids in all colours
  Various embossing possibilities

## ROLL STOCK / REEL MATERIAL



## ROLL STOCK / REEL MATERIAL

possibilities - excerpt

 <p><b>Retortable</b></p>	 <p><b>Dimension range</b></p>	 <p><b>Lacquering</b></p>
 <p><b>Materials</b></p>	 <p><b>Colours</b></p>	 <p><b>R&amp;D</b> Fully customer oriented - tailor-made products</p>
 <p><b>Sealing</b></p>	 <p><b>Printing</b></p>	

## Aluminium foil for coffee capsules

Aluminium is the prime choice material for preserving the unique aromas, flavours and freshness of coffee.

Aluflexpack offers a wide range of printed or lacquered aluminium foil, as well as the lidding foil for closing the capsule.

Together with the customer, we offer a deep drawing possibility, creating an easy to use, single portion packaging.



Image shown for illustration purposes only

# SQUARE CONTAINERS & LIDS

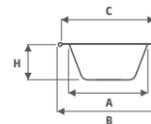


Containers possibilities - excerpt

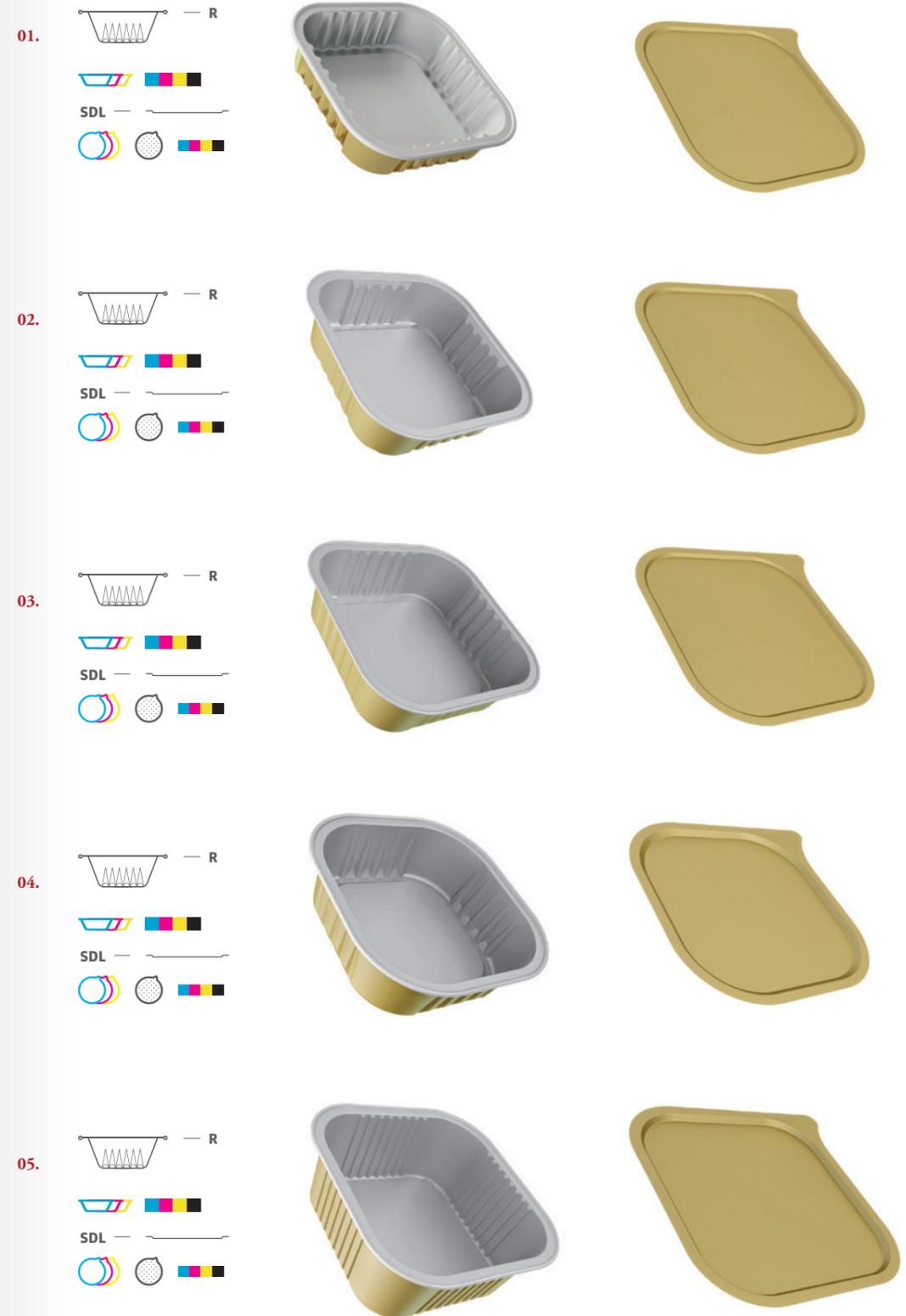
- Retortable
- Materials
- Deep drawing
- Dimension range
- Colours
- Printing
- Lacquering
- R&D**  
Fully customer oriented  
- tailor-made products

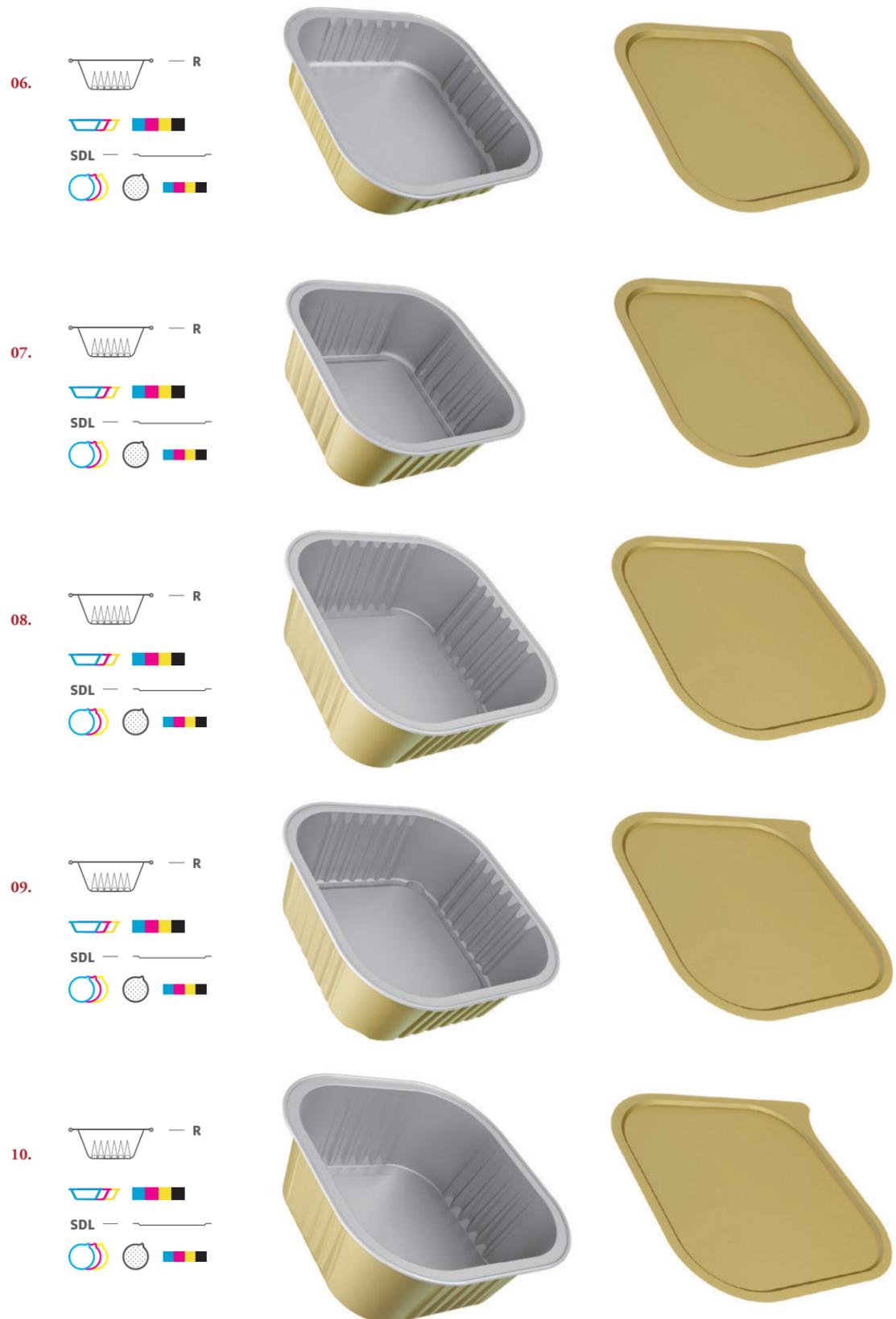
Lids possibilities - excerpt

- Retortable
- Dimension range
- Embossing
- Materials
- Colours
- R&D**  
Fully customer oriented  
- tailor-made products
- Printing
- Sealing
- Lacquering



NO.	IDENTIFICATION (g)	A mm	B mm	C mm	H mm	VOLUME cm <sup>3</sup> - ml	RIBBED/EVEN R/E	STEP	LID FL/SDL
01.	B109 85g	79.4	90	86.4	21.7	109	R		86.2 x 86.2 SDL
02.	B115 100g	77.5	88	85	24	115	R		84.8 x 84.8 SDL
03.	B114 100g	79.4	90	86.4	21.7	115	R		86.2 x 86.2 SDL
04.	B120 100g	77.3	88	84.4	25.5	118	R		84.0 x 84.0 SDL
05.	B160 150g	77.5	88	85	32.4	162	R		84.8 x 84.8 SDL
06.	B178 150g	90.5	101	98	26.2	173	R		98.3 x 98.3 SDL
07.	B176 150g	79.4	90	86.4	34.5	175	R		86.2 x 86.2 SDL
08.	B331 300g	101	112.1	108.5	40.5	320	R		108.5 x 108.5 SDL
09.	B335 300g	102.5	114	110.4	39	324	R		110.0 x 110.0 SDL
10.	B337 300g	100.4	112	108.4	41	334	R		108.2 x 108.2 SDL





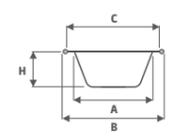
## ROUND CONTAINERS & LIDS



Containers possibilities - excerpt

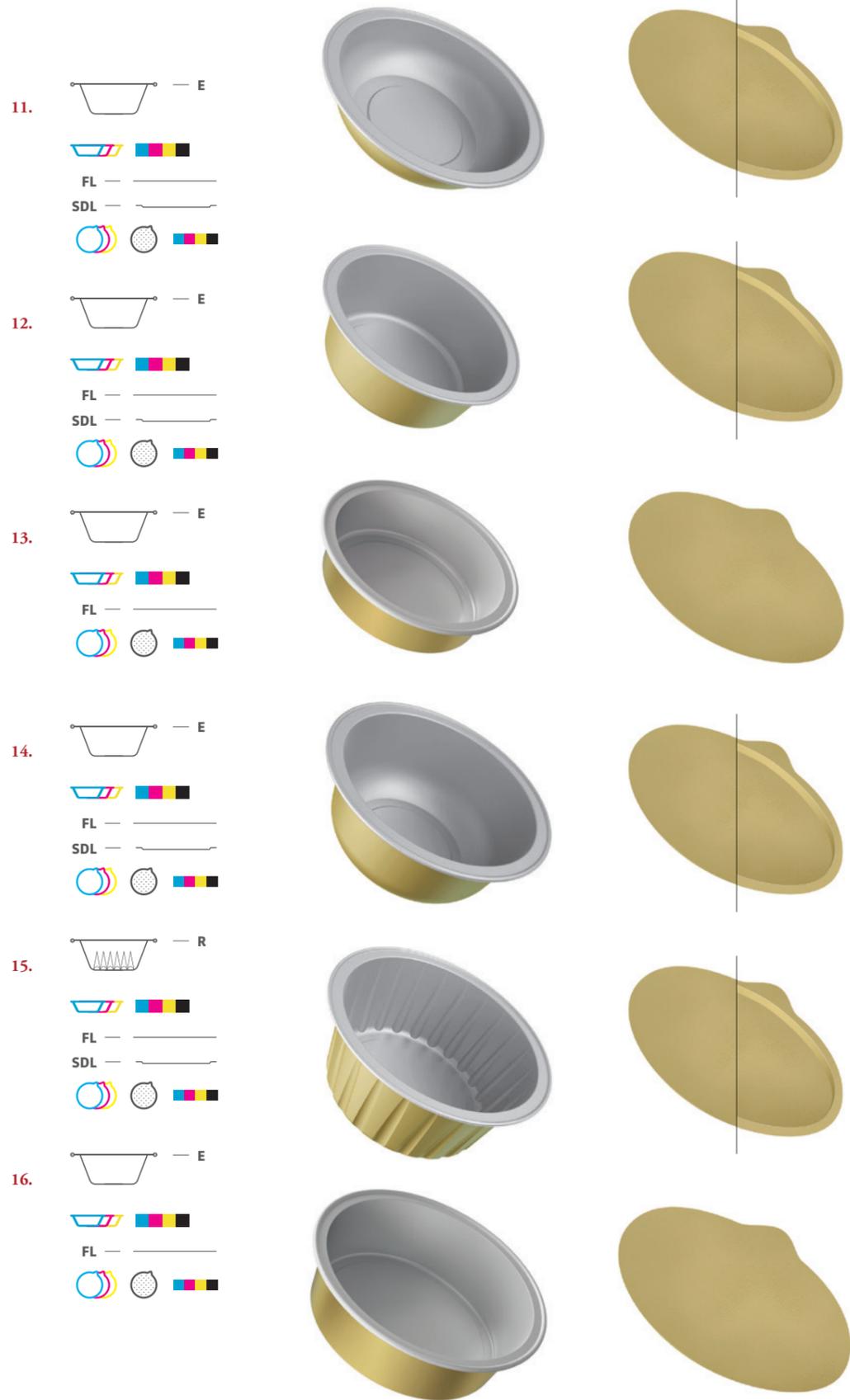
Lids possibilities - excerpt

Retortable	Colours	Retortable	Dimension range	Embossing
Materials	Printing	Materials	Colours	<b>R&amp;D</b> Fully customer oriented - tailor-made products
Deep drawing	Lacquering	Step down	Printing	
Dimension range	<b>R&amp;D</b> Fully customer oriented - tailor-made products	Sealing	Lacquering	



NO.	IDENTIFICATION (g)	A mm	B mm	C mm	H mm	VOLUME cm <sup>3</sup> - ml	RIBBED/EVEN R/E	STEP	LID FL/SDL
11.	R55.16D 30g	55	63.5	61	16	32	E		61 FL/SDL
12.	R55.16 30g	55	63.5	61	16	34	E		61 FL/SDL
13.	30R59 30g	58.3	65.5	63.3	16	35	E		69.5 FL
14.	R55.26D 50g	55	63.5	61	26	51	E		61 FL/SDL
15.	R55.26R 50g	55	63.5	61	26	54	R		61 FL/SDL
16.	50R64 50g	64.2	72	69.3	20	51	E		69.5 FL
17.	R75.20R 75g	75	84.1	81.1	20	81	R		80.5/81 FL
18.	R75.27R 100g	75	84.1	81.1	27	108	R		80.5/81 FL
19.	R75.35R 125g	75	84.1	80.9	35	135	R		80.5/81 FL
20.	R75.43R 156g	75	84.1	80.9	43.3	169	R	S	80.5/81 FL
21.	250R 250g	100	111	107.8	38	258	R		108.5 FL*

\* Not a standard product. Available on request.



## SPECIAL SHAPED CONTAINERS & LIDS

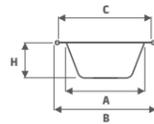


Containers possibilities - excerpt

-  Retortable
-  Materials
-  Deep drawing
-  Dimension range
-  Colours
-  Printing
-  Lacquering
-  **R&D**  
Fully customer oriented  
- tailor-made products

Lids possibilities - excerpt

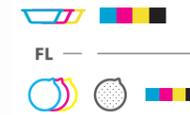
-  Retortable
-  Materials
-  Step down
-  Sealing
-  Dimension range
-  Colours
-  Printing
-  Lacquering
-  Embossing
-  **R&D**  
Fully customer oriented  
- tailor-made products



NO.	IDENTIFICATION (g)	A mm	B mm	C mm	H mm	VOLUME cm <sup>3</sup> - ml	RIBBED/EVEN R/E	STEP	LID FL/SDL
22.	B71 72g	86.8	96.8	93.8	24.1	72	R		93.8 FL
23.	B117 116g	72	83	79.4	34	116	R		79.4 FL
24.	B342 300g	114.2	126.9	122.9	35.4	344	R		122.5 x 122.5 x 122.5 SDL
25.	B355 300g	148.4 x 99.4	160.5 x 111.5	156.5 x 108	29.6	355	R		106.7 x 155.7 SDL

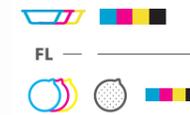
22.

**HALF MOON**



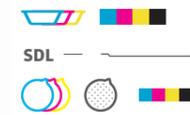
23.

**TRIANGULAR**



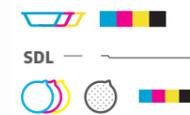
24.

**HEXAGONAL**



25.

**RECTANGULAR**





**ALU  
FLEX  
PACK**



**HEADQUARTERS**

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