

NATIONAL RESOURCES

The Packaging Edition!

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Manufacturing

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New at National Resources

A Smarter Shift to Mono-Material PP: Wipak's BIAxOP EPP & ZPP Lidding Solutions



As the industry accelerates toward recyclable, mono-material solutions, Wipak's BIAxOP PP range is helping brands simplify structures without compromising performance. The EPP and ZPP lidding films are purpose-built for producers who want efficiency, clarity, and a smooth transition to PP-based recyclability.

BIAxOP PP EPP is the universal all-rounder - a mono-material PP lidding film designed for broad application. It performs reliably as a thermoformable top-lidding solution and as a flow-wrap film, offering strong sealing to PP trays and consistent machinability across existing lines. For producers looking to reduce mixed-material formats, EPP provides a practical, production-ready pathway.

BIAxOP PP ZPP extends this platform with enhanced functionality for products that require higher barrier or more advanced sealing performance. BIAxOP PP ZPP maintains the same recyclability benefits while supporting more sensitive applications.

Together, EPP and ZPP give brands a future-focused way to meet sustainability targets, streamline packaging portfolios and maintain the shelf presence and efficiency their operations rely.

As brands simplify structures and move toward PP-based recyclability, BIAxOP PP solutions deliver the clarity, efficiency, and consistency for modern production demands.

**Contact Us for More Information
about Wipak Solutions for Your Packaging Needs**



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WHAT THE CHEESE CATEGORY HAS TAUGHT WIPAK

Cheese has long been Wipak UK's proving ground for packaging performance – a category that demands precision, consistency, and deep technical understanding.

With decades of hands-on collaboration alongside major dairy producers, Wipak has built expertise rooted in real packing-line behaviour. Seal integrity remains the defining challenge: preventing leakers requires carefully engineered materials tailored to each customer's machinery, product format and production environment.

As the market shifts toward convenience formats and more sustainable structures, producers are under pressure to reduce plastic, simplify packs and meet evolving regulatory expectations without compromising efficiency or shelf life.

This is where Wipak's practical innovation comes to the fore. From stocked materials and shorter lead times to technical support that spans trials through to full production, the focus is always on keeping lines running smoothly. A recent milestone - fully recyclable, OPRL-compliant polypropylene flow wrap for block cheese - shows how sustainability and high-speed performance can coexist, running at around 100 packs per minute while maintaining strong seal integrity. And while cheese remains the category that shaped this expertise, the lessons extend far beyond dairy: material optimisation, line efficiency and close customer partnership continue to guide Wipak's approach as producers navigate increasing complexity across the food industry. For more details, you can read the full article [here](#).

DID YOU KNOW?

National Resources is Australia's leading supplier of film and lidding solutions, partnering with global innovators to bring high-performance, recyclable materials to local manufacturers. With one of the country's most comprehensive portfolios - spanning mono-material PP, high-barrier structures and custom lidding formats - we support manufacturers across food, FMCG and healthcare with packaging that's efficient, reliable, and ready for the future of sustainability.



Contact Us Today

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At National Resources, we are proud to continue our partnership with the Australian Institute of Packaging. To learn about their important industry events locally and globally, check the AIP event calendar - see their website [here](#) for more information and packaging industry resources.



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